

ALCOM LD2 PC+ABS 1000 SL WT1137-21

(Last update: 01.02.2024)

MOCOM

Base Polymer	Polycarbonate +Acrylonitrile Butadiene Styrene Blend
Filler/Additive System	special filler
Special Features	translucent,light scattering,antisqueak-modified,good flow,injection moulding grade
Market Segment	Automotive,Lighting
Application Area	lighting,light transparent components
Typical Applications	lamp covers,display elements,operating elements

Pre-Drying Conditions	in a dry air (dessiccant) dryer 100-110 °C for 2-4 h in an air circulating dryer 100-110 °C for 4-8 h max. moisture content <0,02 %
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Processing Injection Moulding	melt temperature 240-280 °C mould temperature 70-100 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress (3.5% Strain)	73	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	54	MPa	ISO 527
Tensile Elongation at Yield	3.8	%	ISO 527
Tensile Elongation at Break	30	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	43	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	23	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	122	°C	ISO 306
HDT / A (1,8 MPa)	110	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	45	cm ³ /10min	ISO 1133
MVR temperature	260	°C	-
MVR load	5	kg	-
Shrinkage (24h)	0.6 - 0.8	%	ISO 294-4



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Physical Properties

Density	1130	kg/m ³	ISO 1183
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Flammability

Flammability (1.5 mm)	HB	class	UL 94
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Optical Properties

Total Transmission T(Y) (d=1,0mm, A, 2°)	56.5	%	ISO 13468
Total Transmission T(Y) (d=2,0mm, A, 2°)	43	%	ISO 13468
Total Transmission T(Y) (d=3,0mm, A, 2°)	35.5	%	ISO 13468
Total Transmission T(Y) (d=4,0mm, A, 2°)	30	%	ISO 13468
Haze T(Y) (d=1,0 mm, A, 2°)	95.5	%	ISO 13468
Haze T(Y) (d=2,0 mm, A, 2°)	95.5	%	ISO 13468
Haze T(Y) (d=3,0 mm, A, 2°)	95.5	%	ISO 13468
Haze T(Y) (d=4,0 mm, A, 2°)	95.5	%	ISO 13468
Half Power Angle T(Y) (d=1,0mm, A, 2°, high res.)	43	°	-
Half Power Angle T(Y) (d=4,0mm, A, 2°, high res.)	59	°	-

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

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